

# BIOEQUIVALENCE STUDIES

**Dr. Sunisha Kulkarni**  
**SOS In Pharmaceutical Sciences**  
**Jiwaji University, Gwalior**

# CONCEPT OF EQUIVALENTS

## ➤ **Pharmaceutical equivalents**

- ✓ equal **amounts** of the identical **active drug ingredient**,  
(i.e. the same salt or ester of the therapeutic moiety)
- ✓ identical **dosage forms**
- ✓ **not necessarily** containing the **same inactive ingredients**

## ➤ **Pharmaceutical alternatives**


- ✓ identical **therapeutic moiety**, or its precursor
- ✓ not necessarily the same:
  - **salt or ester** of the therapeutic moiety
  - **amount**
  - **dosage form**

## ➤ Bioequivalence

- ✓ Pharmaceutical equivalent / alternative of the test product,
- ✓ when administered at the same molar dose,
- ✓ has the rate and extent of absorption
- ✓ not statistically significantly different from that of the reference product

## ➤ Therapeutic equivalence

- ✓ Same active substance or therapeutic moiety
- ✓ Clinically show the same efficacy & safety profile



- Strength of dosage form

- Excipients

- Other pharmaceutical factors

- Amount of drug released from the dosage form

Amount of drug absorbed from the dosage

Concentration of drug in the central compartment

- Amount of drug in the body


- Concentration of drug at site of action

**RESPONSE**



- Patient related factors

- Administration related factors



- Strength of dosage form

- Excipients

- Other pharmaceutical factors

**In vitro  
Quality  
Control  
testing**

Amount of drug absorbed from the dosage

**In vivo  
Bioequivalence  
studies**

- Amount of drug in the body

- Concentration of drug at site of action

**PD studies/  
Clinical Trials**



- Patient related factors

- Administration related factors

# REFERENCE PRODUCT

- ✓ Identified by the Regulatory Authorities as “Designated Reference Product”
- ✓ Usually the Global Innovator’s Product
- ✓ Protected by a patent
- ✓ Marketed under manufacturers brand name
- ✓ Clinical efficacy & safety profile is well documented in extensive trials
- ✓ All generics must be Bioequivalent to it
- ✓ In India, CDSCO may approve another product as Reference product

# GENERIC DRUG

- ✓ Drug product which is **identical** or **bioequivalent** to Brand/Reference drug in:
  - Active ingredient (s)
  - Route of administration
  - Dosage form
  - Strength
  - Indications
  - Safety
  
- ✓ May have different:
  - Inactive ingredients
  - Colour
  - Shape
  
- ✓ Almost half of drugs in market have Generics



# PRICE DIFFERENCE BETWEEN REFERENCE & GENERIC DRUGS



## Reference Drug

- Expensive
- 5/5000 new drug candidates tested in humans & 1 approved
- Takes 12-15 yrs
- Costs around 1 billion \$
- Drug Patents of 20yrs, applied before clinical trials begin
- Effectively 7-12 yrs

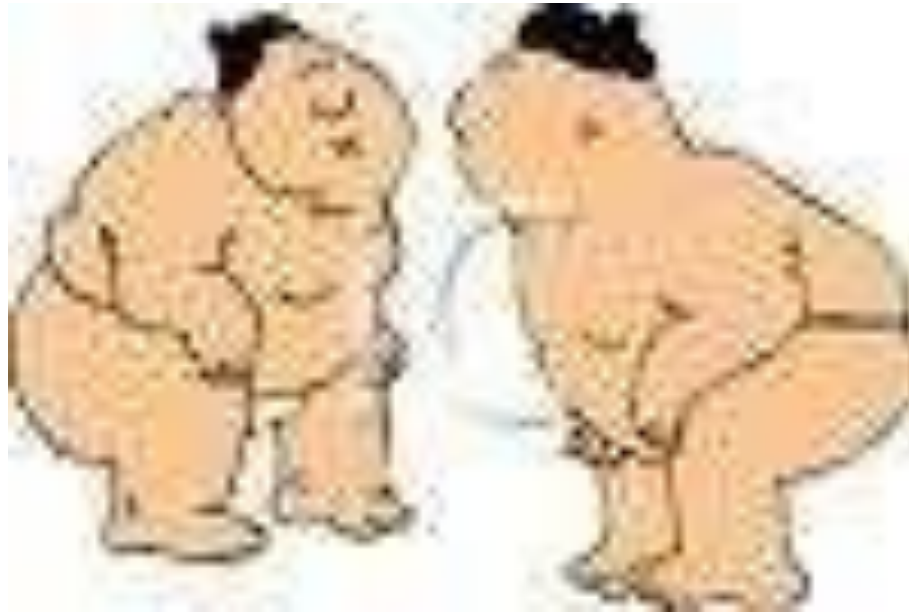
## Generic Drug

- 30-80% cheaper
- Since already tested & approved, cost of simply manufacturing
- Fraction of the cost of testing & development
- Approved for sale after drug patent protection expires



## ***FUNDAMENTAL BIOEQUIVALENCE ASSUMPTION***

When a generic drug is claimed **bioequivalent** to a Reference drug, it is assumed that they are **therapeutically equivalent**



# BIOEQUIVALENCE BACKGROUND

- ✓ Using bioequivalence as the basis for approving generic copies in US “Drug Price Competition and Patent Term Restoration Act of 1984,” also known as the **Waxman-Hatch Act**
- ✓ Created Generic Industry & ↑ their availability
- ✓ Most successful legislation
- ✓ Benefited Brand & Generic firms
- Generic firms → Rely on findings of safety & efficacy of Innovator drug after Patent expiration
- Innovator firms → Patent extensions of 5yrs to make up for time lost while their products were going through FDA's approval process

# INDIAN LEGISLATION

- ✓ In India, **CDSCO** provides “**Guidelines for Bioavailability & Bioequivalence Studies**” mentioned in Schedule Y
- ✓ As per the **Drugs & Cosmetic Rules (II<sup>nd</sup> Amendment) 2005**, all bioavailability and bioequivalence studies should be conducted in accordance to these Guidelines



# REQUIREMENT OF BA & BE STUDIES

✓ For **IND/NDAs**:

To establish equivalence between:

- *Early & late* clinical trial formulations
- Formulations used in clinical trial & stability studies
- *Clinical trial formulations & to-be-marketed* drug product
- *Any other comparisons*, if appropriate

✓ ANDA for a **generic drug** product

✓ Change in components, composition, &/or **manufacturing process**

✓ Change in **dosage form** (capsules to tablet)

# OBJECTIVES OF BA & BE STUDIES

- ✓ Development of **suitable dosage form** for a New Drug Entity
- ✓ Determination of **influence of** excipients, patient related factors & possible interactions with other drugs
- ✓ Development of **new drug formulations** of existing drugs
- ✓ **Control of quality** of drug products, influence of → processing factors, storage & stability
- ✓ **Comparison** of availability of a drug substance from different form or same dosage form produced by different manufacturers

# WHEN IS BIOEQUIVALENCE NOT NECESSARY (BIOWAIVERS)

- a) **Parental Solution**; same active substance with same concentration, same excipient
  
- b) **Oral Solution**; same active substance with same concentration, excipient not affecting GI transit or absorption
  
- c) **Gas**
  
- d) **Powder for reconstitution** as solution; meets criterion (a) or (b)
  
- e) **Otic/Ophthalmic/Topical Solution**; same active substance with same concentration, same excipient
  
- f) **Inhalational Product/ Nasal Spray**; administered with or w/o same device as reference product ; prepared as aqueous solution ; same active substance with same concentration, same excipient

# NDA VS ANDA REVIEW PROCESS

## NDA Requirements

1. Chemistry
2. Manufacturing
3. Controls
4. Labeling
5. Testing
6. Animal Studies
7. Clinical Studies
8. Bioavailability

## ANDA Requirements

1. Chemistry
2. Manufacturing
3. Controls
4. Labeling
5. Testing
6. Bioequivalence



# ORANGE BOOK

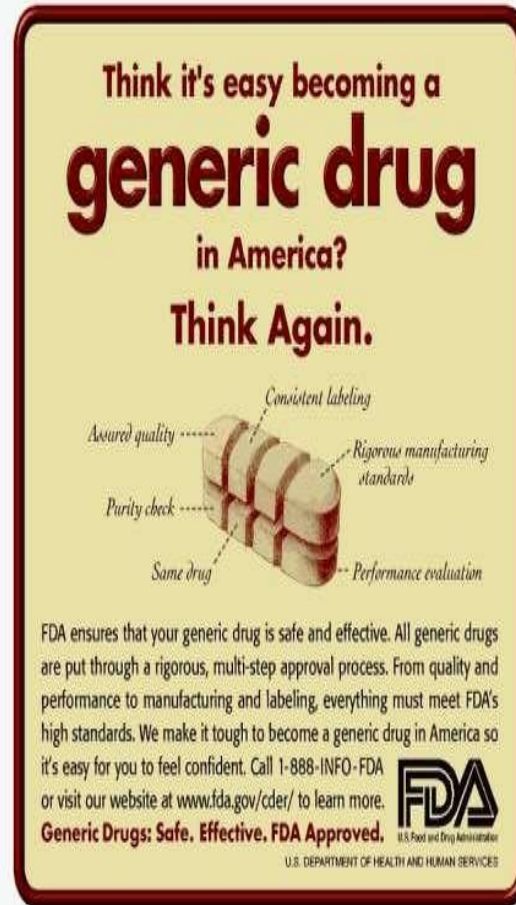
- ✓ All FDA approved drugs listed (NDA's, ANDA's & OTC's)
- ✓ Expiration of patent dates
- ✓ Drug, Price and Competition Act (1984)  
FDA required to publish Approved Drug Products with Therapeutic Equivalence & Evaluations





# METHODS USED TO ASSESS EQUIVALENCE

- I. Pharmacokinetic Studies
- II. Pharmacodynamic Studies
- III. Comparative Clinical Studies
- IV. Dissolution Studies



Think it's easy becoming a  
**generic drug**  
in America?  
**Think Again.**

Assured quality  
Purity check  
Consistent labeling  
Rigorous manufacturing standards  
Same drug  
Performance evaluation

FDA ensures that your generic drug is safe and effective. All generic drugs are put through a rigorous, multi-step approval process. From quality and performance to manufacturing and labeling, everything must meet FDA's high standards. We make it tough to become a generic drug in America so it's easy for you to feel confident. Call 1-888-INFO-FDA or visit our website at [www.fda.gov/cder/](http://www.fda.gov/cder/) to learn more.

**Generic Drugs: Safe. Effective. FDA Approved.**

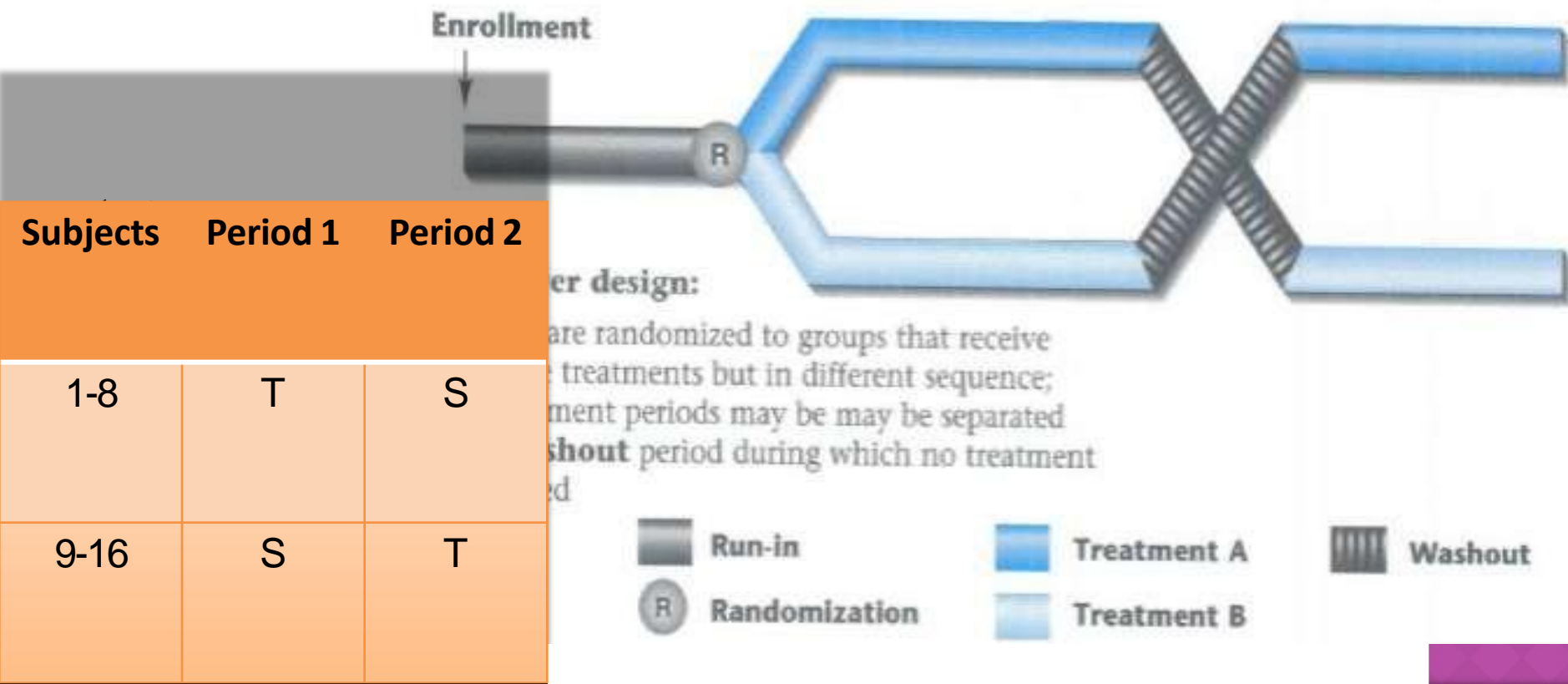
**FDA**  
U.S. Food and Drug Administration  
U.S. DEPARTMENT OF HEALTH AND HUMAN SERVICES

# PHARMACOKINETIC STUDY DESIGN

- ✓ Good experimental design, enhances the power of the study
- ✓ Depends on: question to be answered, nature of reference drug/ dosage form, benefit-risk ratio
- ✓ As far as possible, the study should be of crossover design & suitably randomized
- ✓ Ideal design: Randomized two-period, two-sequence, Crossover design with adequate washout period
- ✓ If the half-life is long: Parallel design
- Any drug whose rate and extent of absorption shows large dose-to-dose variability
- For highly variable drugs : Replicate design within the same patient

# I. TWO-PERIOD CROSSOVER DESIGN

- ✓ 2 formulations, even number of subjects, randomly divided into 2 equal groups
- ✓ **First period**, each member of one group receive a single dose of the test formulation; each member of the other group receive the standard formulation



## II. LATIN SQUARE DESIGN

- ✓ More than two formulations
- ✓ A group of volunteers will receive formulations in the sequence shown

Vol.No.	Period 1	Period 2	Period 3
1	A	B	C
2	B	C	A
3	C	A	B

### III. BALANCE INCOMPLETE BLOCK DESIGN (BIBD)

- ✓ More than 3 formulations, Latin square design will not be ethically advisable
- ✓ Because each volunteer may require drawing of too many blood samples
- ✓ If each volunteer expected to receive at least two formulation, then such a study can be carried out using BIBD

Vol. No.	Period 1	Period 2
1	A	B
2	A	C
3	A	D
4	B	C
5	B	D
6	C	D
7	B	A
8	C	A
9	D	A
10	C	B
11	D	B
12	D	C

## IV. PARALLEL-GROUP DESIGN

- ✓ Even number of subjects in two groups
- ✓ Each receive a different formulation
- ✓ No washout necessary
- ✓ For drugs with long half life

Treatment A	Treatment B
1	2
3	4
5	6
7	8
9	10
11	12

## V. REPLICATE CROSSOVER-STUDY DESIGN

- ✓ For highly variable drugs
  - ✓ Allows comparisons of **within-subject variances**
  - ✓ Reduce the number of subjects needed
  - Four-period, two-sequence, two-formulation design (recommended)
- OR
- Three-sequence, three-period, single-dose, partially replicated

Period	1	2	3	4
<i>Group 1</i>	T	R	T	R
<i>Group 2</i>	R	T	R	T

## VI. PILOT STUDY

- ✓ If the sponsor chooses, in a small number of subjects
- ✓ To **assess variability, optimize sample collection time intervals & provide other information**
- ✓ Example:
  - **Immediate-release products:** careful timing of initial samples → avoid a subsequent finding that the first sample collection, occurred after the plasma concentration peak
  - **Modified-release products:** determine the sampling schedule → assess *lag time & dose dumping*
- ✓ Can be appropriate, provided its design & execution are suitable & sufficient number of subjects have completed the study



# PARAMETERS TO BE MEASURED

✓ Pharmacokinetic Parameters measured are:

- $C_{\max}$
- $T_{\max}$
- $AUC_{0-t}$
- $AUC_{0-\infty}$

$$AUC_{0-\infty} = AUC_{0-t} + C_{\text{last}}/k$$

For steady state studies:

- $AUC_{0-t}$
- $C_{\max}$
- $C_{\min}$
- Degree of fluctuation

# FASTING & FED STATE CONDITIONS

## ➤ Fasting Conditions:

### ✓ Single dose study:

- Overnight fast (10 hrs) and subsequent fast of 4hrs

### ✓ Multiple dose study:

- Two hours fasting before and after the dose

## ➤ Fed State Studies

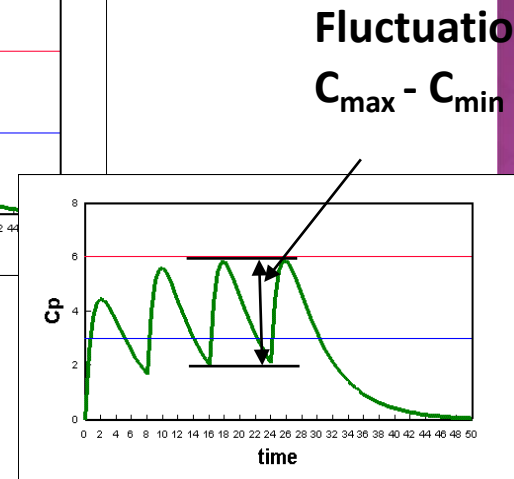
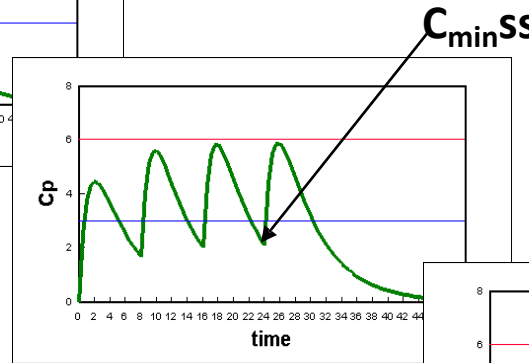
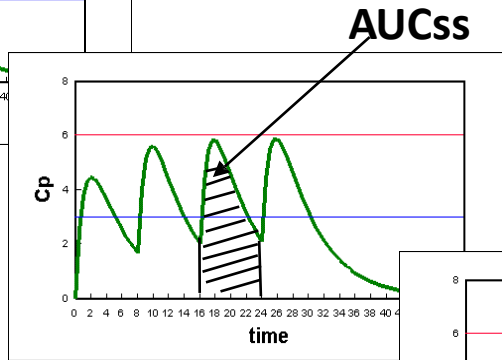
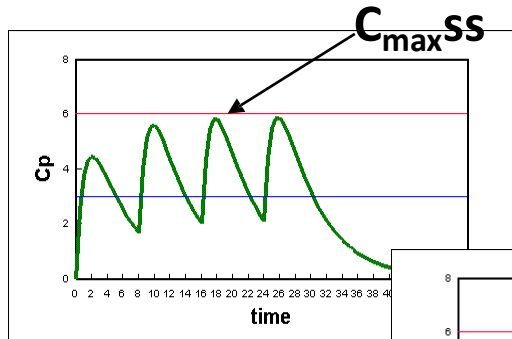
### ✓ Required when:

- Drug recommended with food
- Modified release product
- Assessment of  $C_{\max}$  and  $T_{\max}$  difficult with fasting state study
- ✓ Requires consumption of a high fat food, 15 minutes before dosing
- ✓ Provide 950-1000 kcals
- ✓ Fat- 50%, Proteins 15-20%, Carbohydrate- 30-35%
- ✓ Ethnic & cultural variation considered
- ✓ Specified in protocol

# STEADY STATE/ MULTIPLE DOSE STUDIES

- ✓ Long elimination half life → Accumulation in the body
- ✓ Toxic drugs requiring multiple dose therapy
- ✓ Some Modified-release drugs
- ✓ Combination products
- ✓ Drugs inducing own metabolism
- ✓ Drugs showing non-linear pharmacokinetics

# PARAMETERS IN MULTIPLE DOSING STUDIES



# STATISTICAL EVALUATION

- ✓ Primary concern of bioequivalence is to limit Consumer's & Manufacturer's risk
- $C_{\max}$  & AUC analysed using ANOVA
- $T_{\max}$  analysed by non-parametric methods
- ✓ Use *natural log transformation* of  $C_{\max}$  and AUC
- Calculate Geometric means of  $C_{\max}$  of Test [ $C_{\max}$ 't]
- Calculate Geometric means of  $C_{\max}$  of Reference [ $C_{\max}$ 'r]
- Calculate **Geometric Mean Ratio** = [ $C_{\max}$ 't] / [ $C_{\max}$ 'r]
- ✓ Calculate 90% confidence interval for this GMR for  $C_{\max}$
- ✓ Similarly calculate GMR for AUC

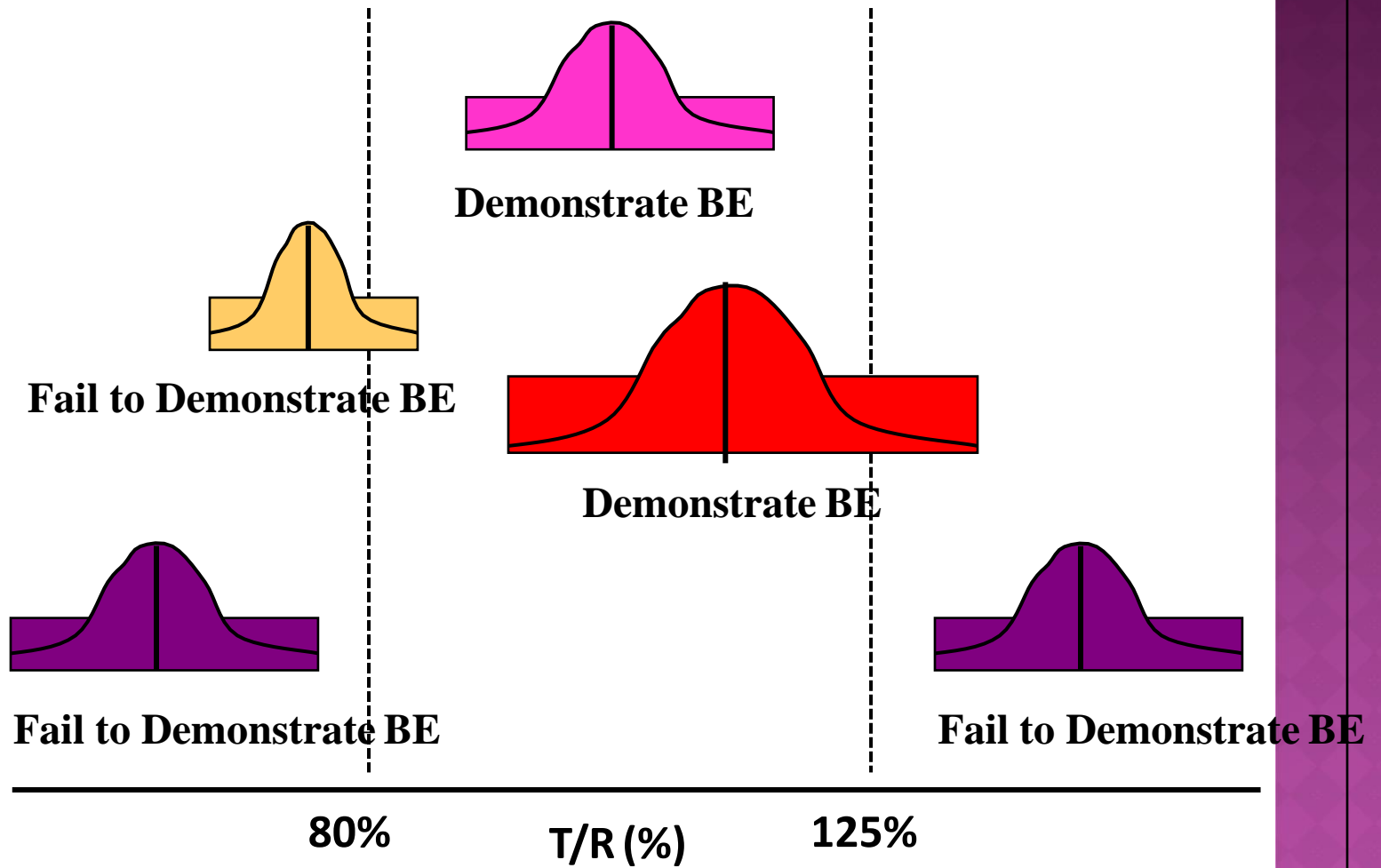
# TO ESTABLISH BE:

- ✓ The calculated 90% Confidence Interval for  $C_{\max}$  & AUC, should fall within range:

**80-125% (Range of Bioequivalence)**

- ✓ Non-parametric data - 90% Confidence Interval for  $T_{\max}$  should lie within **clinical acceptable range**

# BE RESULTS





- ✓ Tighter limits may be required for drugs which have:
  - A narrow therapeutic index
  - A serious dose-related toxicity
  - A steep dose-response curve
  - Non-linear pharmacokinetics within therapeutic range
  
- ✓ Wider range maybe acceptable, based on sound clinical justification
  
- ✓ Suprabioavailability
  - New product displays an extent of absorption, larger than approved product
  - Reformulation to lower dosage f/b fresh BA & BE study
  - Otherwise, clinical data required

# BIOEQUIVALENCE ASSESSMENT OF TWO FORMULATIONS OF IBUPROFEN

**Table 5** Pharmacokinetic parameters over eight hours with two formulations, Brufen® (reference) and Dolaraz® (test) after a single oral dose of 100 mg formulation in 24 healthy adult male volunteers

Parameter	Reference mean (±SD)	Test (Mean ± SD)
AUC <sub>0-8</sub> µg/mL/hour	31.79 (10.60)	29.69 (9.79)
AUC <sub>0-4</sub> µg/mL/hour	28.17 (8.12)	27.21 (9.01)
C <sub>max</sub> µg/mL	9.92 (2.13)	10.05 (1.84)
T <sub>max</sub> hours	0.80 (0.42)	0.90 (0.58)
K <sub>e</sub>	0.31 (0.22)	0.36 (0.23)
T <sub>1/2</sub> hours	2.98 (1.37)	2.44 (1.19)

**Table 6** Statistical results and ratios of means of test and reference products and 90% confidence intervals

Pharmacokinetic parameters	Dolaraz® mean	Brufen® mean	Ratio of means	90% CI
LnAUC <sub>0-8</sub>	3.34	3.41	0.981	0.807-1.092
LnAUC <sub>0-4</sub>	3.26	3.30	0.987	0.838-1.098
LnC <sub>max</sub>	2.29	2.27	1.009	0.914-1.138

# CONDUCT OF STUDY

## ➤ Pre-study Requirements

- ✓ IEC approved protocol
- ✓ Written procedure (SOPs) for all the study related activities
- ✓ In accordance with ICH-GCP Guidelines
- ✓ Adequate infrastructure- Clinical facility
- ✓ Trained Study personnel
- ✓ Healthy Volunteers

## ➤ **Screening of Healthy volunteers**

- ✓ Recruitment through advertisements
- ✓ Written consent for Screening & Consent for HIV testing
- ✓ Height & weight
- ✓ Medical History
- ✓ Physical examination, ECG& vital signs examination
- ✓ Blood & Urine sample  
(Lab testing,; tests for HIV, Hepatitis A, B& C; UPT→females)

## ➤ **Volunteer Selection & Recruitment**

- ✓ Volunteers called 1 day before study & admitted
- ✓ Written ICF taken

## ➤ **During the Study**

- ✓ Standardized study environment
- ✓ Vital signs examination at scheduled times
- ✓ Standardised amount of water [~240ml]
- ✓ No concomitant medications [including herbal remedies]

# DOCUMENTATION

- Signed detailed protocol
- Approval by Ethics Committee
- Volunteer Information sheet
- Informed Consent Form (ICF)
- Case Record Form (CRF)
- Undertaking by investigator
- CV of investigator
- Randomization chart
- Laboratory certification
- Analytical method validation details
- Chromatograms of all volunteers including any aberrant ones
- Tabulated Raw Data of volunteers

# MAINTENANCE OF RECORDS & RETENTION OF STUDY SAMPLES

- ✓ All **Records** of in vivo tests on any marketed batch of a drug product should be maintained by the Sponsor for at least **2 years** after expiry date of the batch
- ✓ All **Drug samples** to be retained for a period of at least **3 years** after conduct of the study

OR

- **1 year** after expiry of the batch  
[Stored in conditions consistent with the product labeling]

# COMPARATIVE CLINICAL STUDIES

## ✓ Necessity:

- Both pharmacokinetic & pharmacodynamic parameters
  - ◉ *not properly measurable or not feasible*
- Mention which methods were tried & found unsuitable

## ✓ Statistical principles to be considered:

- *No. of patients* → Variability of assessed parameters & acceptance range
- Much higher than BE studies



# FOLLOWING CRITICAL POINTS NEED TO BE DEFINED IN ADVANCE, ON CASE TO CASE BASIS:

- ✓ Clinical end points (**Target parameters**)→ intensity & onset of response
  
- ✓ Size of **equivalence range**→ case-to-case basis
  - (depends on natural course of disease, efficacy of available treatments, target parameter)
  
- ✓ Statistical **confidence interval** approach:
  - *one-sided interval*→ rule out inferiority
  
- ✓ **Placebo** included when appropriate
  
- ✓ **Safety end-points** in some cases

# CONCLUSION

- ✓ Concept of BE has been adopted by the pharmaceutical industry & national regulatory authorities throughout the world for over 20 years
- ✓ There is a continuing attempt to understand & develop more efficient & scientifically valid approaches to assess bioequivalence of various dosage forms including some of the tough complex special dosage forms
- ✓ Bioequivalence industry always existed in India → become more matured now
- ✓ Changes in patent laws has added tremendous fuel to this growth
- ✓ Many BA/BE CROs in India

- ✓ Generics help patients by making drugs available at affordable price while retaining their quality
- ✓ Balance public interests especially in diseases like Cancer & AIDs which have high prevalence in developing countries & patented drugs are steeply priced
- ✓ Value of drugs going off-patent in the regulated market is estimated very high in next 5 years
- ✓ Translated into increased opportunities for Indian Pharmaceutical Industry → Export of generics to the regulated markets